

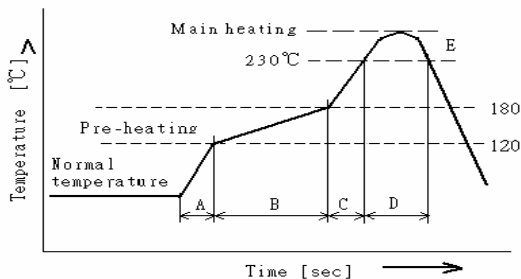
RECOMMENDED SOLDERING CONDITIONS

推薦的銲錫條件

REFLOW SOLDERING

表面加熱焊錫

IRON SOLDERING 烙鐵銲錫



◆And please contact us about peak temperature when you use lead-free paste.

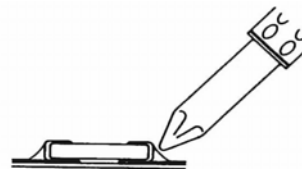
當你使用無鉛錫膏,有關端點的溫度請與我們聯繫

Perform soldering at 255~260°C on 30W max. Within 10 seconds.

在 10 秒內,以最高 30 瓦、溫度 255~260°C 銲錫,

Take care not to apply the tip of the soldering iron to the terminal electrodes.

請注意不要讓烙鐵之尖端碰觸銀端電極



FLUX AND CLEANING

助銲劑及清潔

- Rosin-based flux is recommend
推薦使用以松香為基材之助銲劑
- Isopropyl Alcohol Cleaning agent is recommended
推薦使用 IPA 為清潔劑
- Soldering Flux should be compliant to RoHS regulation.
符合RoHS 規範

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